# PATENT ABSTRACTS OF JAPAN

(11) Publication number:

11-231566

(43) Date of publication of application: 27.08.1999

(51)Int.Cl.

9/08 GO3G G03G 9/087

(21)Application number : **10-031684** 

(71)Applicant: NOF CORP

(22)Date of filing:

13.02.1998

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## (54) POLYMER USED FOR IMAGE FORMING TONER AND IMAGE FORMING TONER

#### (57)Abstract:

PROBLEM TO BE SOLVED: To restrain the aggregation of toner particles and to maintain the electric characteristics of the toner to enhance image quality in forming an image by using a block copolymer composed of graft copolymer segments containing specified polysiloxane groups and those containing no polysiloxane group.

SOLUTION: The toner polymer is an A-B type block copolymer comprising graft copolymer segments A containing one or more kinds of monomers containing polysilozane groups represented by formula I or II and one or more kinds of vinyl type monomers, and graft copolymer segments B containing one or more kinds of vinyl type monomes but not containing polysiloxane

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groups. In formulae I and II, R1 is an H atom or a methyl group; R2 is a methyl or ethyl group; R3 is an H atom or a phenyl group; R4 is a methyl or ethyl or hydroxy group; R5 is an H atom or a phenyl group; R6 is a methyl or ethyl group; and each of (n) and (m) is an integer of ≥1.

#### LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of

### rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]